

Oxford Carriage Door Ltd.

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Repairing Sansin Enviro-Stain 3 Coat Finish

In the unfortunate event that the Sansin Enviro-Stain 3 Coat Finish on your garage door has been damaged and requires touch-ups or repairs, we recommend using the following techniques:

General Notes:

- Always stir all products thoroughly before application
- Be careful not to cross contaminate any of the products in liquid form
- Follow all application instructions as per the product label & product data sheet
- Caution, Sansin products should not be applied in direct sunlight as they will dry too fast, not penetrating the surface, causing potential brush marks and early finish failure.
- Please note, depending on the severity of the damage to the door face, it may not be possible to completely hide the damage by touching it up, this is intended to be a temporary corrective measure until a maintenance coat is completed on the entire door face.
- While applying stain to the face of the door, if an unexpected drip occurs, wipe it off immediately with a damp cloth
- SDF-Top Coat must be allowed to dry a minimum of 24 hours before contacting the weather seal

Small Dent Removal:

- It may be possible to reduce the severity of a small dent by applying a warm damp rag to the face of the dent for a period of 1 hour or more & ensuring the rag remains warm and damp for the duration
- If you attempt this technique, the wood must be allowed to dry thoroughly before applying a finish
- After the dent is repaired, you may have to proceed to small touch-ups if the finish has been affected

Small Touch-ups:

- We recommended to lightly spot sand the touch-up area with 120 grit sandpaper to remove any ridges or roughness and to open the wood pores to allow the finish to penetrate
- To complete the touch-up, we recommend using a small foam brush or a small “artist style” brush
- The brush option selected should be the same width as the repair or smaller to help eliminate over application of finish onto areas around the touch-up.
- If the damaged area is down to bare wood, an initial coat of KP-11-S will be required and allowed to dry for roughly 8 hours before proceeding. Warm air flow will help speed up the drying process.
- KP-11-S is the 1st coat of a three-coat system and usually contains most of the colour for the finish, if the damaged area still has colour, it may be possible to skip this step
- After the KP-11-S is dry, the 1st coat of SDF-Top Coat can be applied and allowed to dry for roughly 8 hours before proceeding. Warm air flow will help speed up the drying process.
- After the 1st coat of SDF-Top Coat has dried, a 2nd coat should be applied within a 24-hour period of the 1st coat allowing the two coats to bond together before curing

Large Repairs:

- Please contact us to discuss your repair options

If you require further assistance, please contact us:

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